BASIC WEIGHT SPECIFICATION

STOCKTON STREET
CAMBRIDGE LIGHTS 100 REGULAR BP
BRAND CODE-1N00 (STD)

EFFECTIVE DATE: 07/13/92
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	23.3595	GMS/CC

MOISTURE

PACK O. V.	:	12.80	% W/W

TARGET WEIGHTS

FILLER WEIGHT	:	.7770383	GRAMS @ 1% STEM EXTRACT RATE
CALCULATED WEIGHT:		1.7140	LBS. /1000
PAPER AND ADHESIVE	:	.0476703	GRAMS
ROD WEIGHT	:	.8251086	GRAMS
TIPPING AND ADHESIVE	:	.0495762	GRAMS
TOTAL LESS PLUG	:	.8746848	GRAMS

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REASON FOR CHANGE : DENSITY CHGD FROM 24.1945 GMS/CC TO 23.3595 GMS/
: CC. PACK O.V.% CHGD FROM 13.00% TO 12.80%. PERCENT
: (%)STEM EXTRACT RATE ADDED TO SPEC TARGET WEIGHTS
: ADJUSTED ACCORDINGLY. DO NOT MIX.

PREPARED BY : C. F. VEALEY
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APPROVED BY: E Rickett

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